

Assembly instructions



Assembly 1: OG with G-link



Assembly 2: OG and KLA with G-link*



*In OG sizes 22 and 26 there is a risk for overcrowding when the OG is assembled in the same G-link as the KLA, as in assembly nr 2.

Important advice for safe use

- » Take note of heat conditions which reduce the working load limit.
- » Lift and lower loads smoothly – do not jerk.
- » Use only original Gunnebo Industries spare parts.
- » Never exceed published working load limit.
- » Hot dip galvanizing is not allowed.
- » Use in acidic conditions is not allowed
- » Sharp edges and burrs must be removed to prevent snagging.

Inspection instructions

Perform inspections regularly. Inspections must be performed by a competent person who is suitably trained, qualified through knowledge and practical experience, and who has the instructions necessary to perform the required tests and examinations. Look for:

- » Bent, nicked, worn or elongated components
- » Severe corrosion
- » Scouring and cracks
- » Make sure that the all functions are fully operable.
- » Enlarged hole and throat openings.
- » Wear must not exceed 10% of nominal dimension.
- » If any components show faults from the above inspection, it must immediately be removed from service.

